DYDEN CORPORATION

ELECTRIC WIRES & CABLES PRODUCTS

<u>DATE.</u> Aug. 20, 2009 <u>SPEC.</u> No. FSC09-730

SPECIFICATION

FOR

ETHYLENE TETRAFLUOROETHYLENE (ETFE) INSULATED AND PVC JACKETED CABLE (RMFES-Kr (2517))

RoHS correspondence

signed by	
	Y. KAWANAMI

Manager
Engineering section
Engineering dept
Factory Automation & Robot Cable Division

1. SCOPE

This specification covers the construction, characteristics of the Ethylene Tetrafluoroethylene (ETFE) insulated and PVC jacketed cable.

2. SYMBOL, SIZE

The symbol and size of the cable shall be "RMFES-Kr(2517) AWG15/12C" ($2 \text{mm}^2/12\text{C}$)

3. UL STANDARD

RECOGNIZED by UNDERWRITERS LABORATORIES Inc.

STYLE No.	2517 (UL 758: AWM)
Rating TEMP.	105℃
VOLT.	$300\mathrm{V}$
USE	External interconnection of electronic equipment or internal wiring of electronic equipment or appliances.

4. FLAME TESTING

The cable shall pass the vertical wire flame test (VW-1) described in UL1581, Paragraph 1080.

5. CONSTRUCTION

The construction of the cable shall conform to Table 1.

6. CHARACTERISTICS

The characteristics of the cable shall be shown in Table 2.

7. MARKING

The following information shall be indicated with a suitable method to the cable.

" — DYDEN E91337 🕦 AWM 2517 105C 300V VW-1 -LF- RMFES — "

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Table 1 Construction

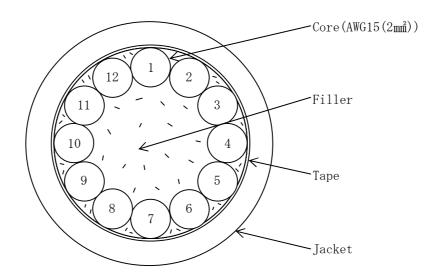
I T E M		VALUE		
Symbol		RMFES-Kr(2517)		
Size	AWG (mm²)	15(2)		
Conductor	Material	Tinned Annealed Copper		
	Construction (No./mm)	7/57/0.08		
	Dia. (approx.mm)	2.00		
Insulation	Material	ETFE		
	Thickness (approx.mm)	0.30		
	Dia. (approx.mm)	2. 60		
Stranding	Center layer	12 C		
Tape	_	Binder tape		
Jacket	Material(color)	Low frictional • Smooth PVC (Black)		
	Thickness (approx.mm)	1.3		
Overall diameter(approx.mm)		15. 5		
Approx. mass(kg/km)		380		

<u>Table 2 Characteristics (at 20° C)</u>

I T E M	STANDARD VALUE		
Max.DC resistance of conductor (Ω/km)	10.8		
Min.insulation resistance (M Ω -km)	100		
Dielectric strength (V/min)	AC 2000		

<u>Fig 1</u>

$\underline{\texttt{Cross-Section}} \hspace{0.1cm} \textbf{of} \hspace{0.1cm} \textbf{Cable}$



CoreNo.	Colors				
1	Black				
2	White				
3	Red				
4	Green				
5	Yellow				
6	Brown				
7	Blue				
8	0range				
9	Gray				
10	Purple				
11	Light blue				
12	Pink				

NOT TO SCALE